



	START	AM BREAK START	AM BREAK END	LUNCH START	LUNCH END	SHIFT END
MMF1	515	830	845	1130	1200	1545
MMF2	530	830	845	1130	1200	1600
FA/VCY	500	830	845	1130	1200	1530
2ND SHIFT ALL FACILITIES	1630	1930	1945	2300	2330	300

